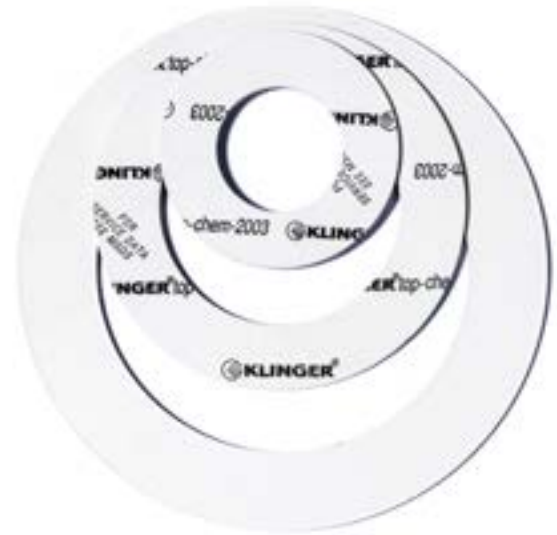


# KLINGER®top-chem 2003

KLINGER®top-chem 2003 offers a high adaptability and tightness even at low surface loads.

PTFE filled with hollow glass-microspheres.  
Excellent chemical resistance in strongly acidic and alkaline applications as well as very good properties at medium temperatures and loads.



## Key features:

- » High compressibility
- » Consistent material composition
- » Resistant to cold flow

## Benefits:

- » Excellent sealing at low stress
- » Superior chemical resistance
- » Conforms easily
- » Provides superior adaptability to any sealing surface
- » No ageing of the material

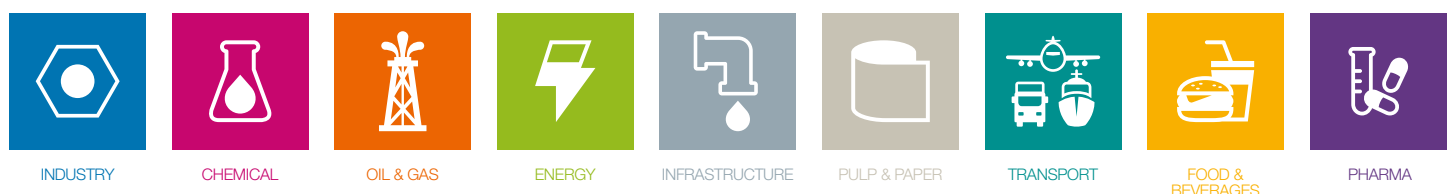
## Certificates and approvals:

- » BAM tested
- » DIN-DVGW
- » DIN-DVGW W 270
- » KTW-Guideline
- » German Lloyd
- » TA-Luft (Clean air)
- » FDA conformity (components of KLINGER®topchem 2003 comply with the FDA requirements)
- » Regulation (EU) No. 1935/2004 (incl. 10/2011)

## Properties: referring to KLINGER®top-chem product range

SUPERIOR				
EXCELLENT				
VERY GOOD				
GOOD				
MODERATE				
	MECHANICAL RESISTANCE	THERMAL RESISTANCE	SEALABILITY	CHEMICAL RESISTANCE

## Industries:



## Typical technical data for thickness 2.0 mm:

Compressibility ASTM F 36 M		%	18
Recovery ASTM F 36 M		%	35
Stress relaxation DIN 52913	30 MPa, 16 h/150°C	MPa	13
KLINGER cold/hot compression	thickness decrease at 23°C	%	9
25 MPa	thickness decrease at 250°C	%	36
Tightness	DIN 28090-2	mg/s x m	0.01
Specific leakrate $\lambda$	VDI 2440	mbar x l/s x m	3.29E-06
Thickness/weight increase	H <sub>2</sub> SO <sub>4</sub> , 100%: 18 h/23°C	%	1/1
	HNO <sub>3</sub> , 100%: 18 h/23°C	%	0/5
	NaOH, 33%: 72 h/110°C	%	1/5
Density		g/cm <sup>3</sup>	1.7
Average surface resistance	$\rho O$	$\Omega$	9x10E12
Average specific volume resistance	$\rho D$	$\Omega$ cm	2.6x10E12
Average dielectric strength	$E_d$	kV/mm	16.7
Average power factor	50 Hz	tan $\delta$	0.085
Average dielectric coefficient	50 Hz	$\epsilon_r$	2.8
Thermal conductivity	$\lambda$	W/mK	0.18
<b>ASME-Code sealing factors</b>			
for gasket thickness 1.0 mm	tightness class 0.1mg/s x m	MPa	y 8.0 m 2.0
for gasket thickness 2.0 mm	tightness class 0.1mg/s x m	MPa	y 8.0 m 2.7
for gasket thickness 3.0 mm	tightness class 0.1mg/s x m	MPa	y 10 m 3.6

## Dimensions of the standard sheets:

### Sizes:

1500 x 1500 mm

### Thicknesses:

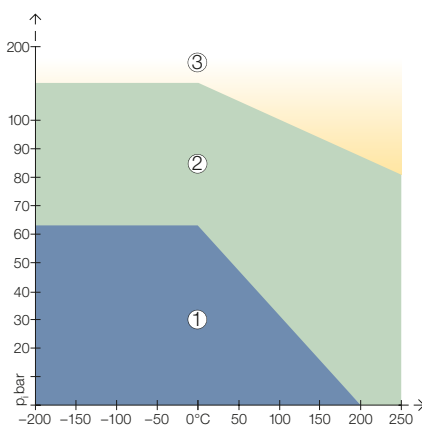
1.0 mm, 1.5 mm, 2.0 mm, 3.0 mm

### Tolerances:

Thickness acc. DIN 28091-1  
 Length  $\pm$  50 mm, width  $\pm$  50 mm

Other thicknesses, sizes and tolerances on request.

## pT diagram for thickness 2.0 mm:



①

In area one, the gasket material is normally suitable subject to chemical compatibility.

②

In area two, the gasket material may be suitable but a technical evaluation is recommended.

③

In area three, do not install the gasket without a technical evaluation.

Always refer to the chemical resistance of the gasket to the media.

